

180 Sport

2004



FEATURES

- Limited lifetime warranty on hull and deck.
- Finished fiberglass floor and stringer system.
- Optional gel-coat graphics in black, blue, green, red or yellow.
- Molded aft seat bases in motorbox base are integrated into the deck for strong one-piece structure.
- LCD hourmeter in tachometer.
- Power-assisted steering.
- Clamshell motorbox with two gas-assist lifts.
- Tilt steering wheel.
- Painted trailer with swing-away tongue.
- Clarion® AM/FM/CD stereo standard.

SEA RAY SPORT BOATS 2004

180 SPORT

Overall length	17' 6"	5.33 m
Beam	7' 0"	2.13 m
Draft		
(Stern drive down)	35"	88.9 cm
(Stern drive up)	18"	45.7 cm
Dry weight	2,100 lbs	953 kg
Fuel capacity	21 gal	79.5 L
Dead rise	19°	19°
Max persons/weight	7/900 lbs	408.2 kg
(MWC) Max weight		
Persons/gear	980 lbs	444.5 kg

Sea Ray

180 Sport

2004

Features and Standard Equipment

HULL & DECK FEATURES

Bow & Stern Eyes, Stainless Steel
Cleats, Thru-Bolted - Stainless Steel (4)
Deck, Integral Bow & Aft Seating
Drain Plug, Brass-Threaded - Garboard
Gel-Coat, Pearl
Hardware, Stainless Steel
Light, Stern - Removable
Lights, Navigation - Stainless Steel
Midship Fender Locks (2)
Resin, High-Performance Vinyl Ester
Rub Rail, PVC w/Vinyl Insert
Shrink Wrap, Reusable Cover
Ski Tow Eye, Stainless Steel
Swim Platform, Integral
w/Stainless Steel Two-Step Swim Ladder & Grab Handle
Vent System, Engine Compartment - Integral
Windshield, Custom Three-Piece
Tempered/Tinted Curved Glass w/Walk-Thru

Certifications:

Meets Applicable USCG & ABYC Standards
NMMA Certification

COCKPIT FEATURES

Armrests, Integral
Beverage Holders (6)
Dash w/Visor, Custom Soft-Touch
Floor, Finished Fiberglass
Glove Box, Lockable - Soft-Touch
Grab Handles
Outlet, 12V Accessory
Stereo, 12V AM/FM Single CD (Clarion®)
w/Weatherproof Speakers (2)
Storage, Netting - Under Port Dash
Storage, Side Panels
Storage, Ski/Wakeboard w/Vinyl Matting & Gas-Assisted Fiberglass Lid
Stringer System, Fiberglass
Vinyl, Marine-Grade w/Mildew & UV Protection

TECHNICAL

Helm:

Horn
Instrumentation, Custom Sea Ray®
Backlit w/Low-Glare Night Lighting (Includes:
Fuel, Oil Pressure, Speedometer, Tachometer
w/LCD Hourmeter, Trim, Water Temperature)
Shift & Throttle Lever w/Trim Switch & Ignition Cutout Switch
Steering, Power-Assisted
Steering, Tilt Wheel
Steering Wheel, Custom-Padded
Switches, Illuminated Weatherproof Rockers
w/ISO Symbols
Tilt & Trim, Power

Electrical Systems:

Battery Tray w/Mount
Fuse Block
Wiring, Color-Coded w/Chafe Protection

Engine Compartment:

Bilge Pump, 12V Automatic
Blower, 12V Bilge
Fire Extinguisher Discharge Port
Gel-Coated Engine Compartment
Insulated Engine Compartment

Fuel System:

Fuel Lines, USCG - Type A-1
Fuel Tank w/Anti-Siphon Valve & Electric Sending Unit

Trailer, Single-Axle - Painted:

Bearing Protection
Lights, Waterproof
Safety Chains
Straps, Transom Tie-Down
Tires, Radial
Tongue, Swing-Away
Tongue Jack, Swivel
Winch Stand, Adjustable w/Nylon Strap & Hook

STANDARD PROPULSION

3.0L Alpha I MCM Stern Drive
(135 hp - 101 kW)
Propeller, Aluminum

Options/Accessories

OPTIONAL PACKAGES

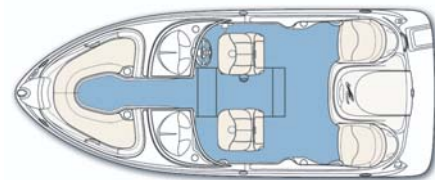
Canvas Package - Convertible Top:

Aft Curtain
Canvas Storage Bag
Cockpit Cover
Convertible Top
Side Curtains
Tonneau Cover
Top Boot

INDIVIDUAL OPTIONS

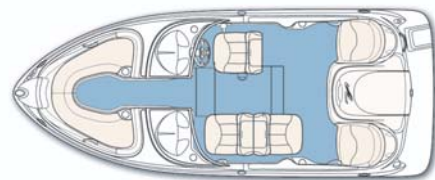
Canvas, Bimini Top w/Boot
Canvas, Cockpit Cover/Tonneau Cover
w/Canvas Storage Bag
Canvas, Travel/Storage Cover
Carpet Liner, Snap-In
Depth Finder
Graphics, Two-Tone Gel-Coat (Black, Blue, Green, Red or Yellow)
Stereo, Premier Upgrade w/Amplifier,
4 Speakers & Digital Remote Control
Trailer Options
- Galvanized Trailer
- Galvanized Trailer w/Disc Brakes
- Painted Trailer w/Brakes

CE Option



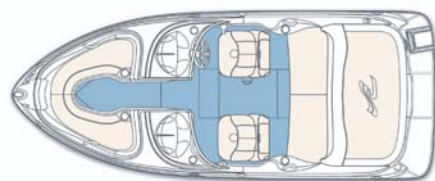
Standard Seating Plan

Bucket Seats (2)
(w/swivel function; slider on helm only)
Aft Jump Seats
Motorbox



Optional Seating Plan

Bucket Seat, Helm
(w/slider & swivel functions)
Port Back-to-Back Lounger
Aft Jump Seats
Motorbox



Optional Seating Plan

Bucket Seats (2)
(w/swivel function; slider on helm only)
Aft Bench Seat
Full Sun Pad

NOTE: Boats which are ordered with 220V/50 Cycle Electrical Systems will be installed with the appropriate appliances in the corresponding voltage.

Sea Ray Boats, 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-636-326-3282. Internet address: <http://www.searay.com>
Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options. Options and features are subject to change without notice. Not all model year boats may contain all the features or meet the specifications described herein. Confirm availability of all accessories and equipment with an authorized Sea Ray dealer prior to purchase. Printed in the U.S.A. July 2003 ©Sea Ray Boats.

